

Work Order ID 50653

July 20, 2009 9:20:19 AM



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Item ID: D205-778-011

Accept



Setup Start



Revision ID: B

Stop



Item Name: Comfort Seat, LH/RH

Start Date: 7/21/09 Start Qty: 1.00



Cust Item ID:

Required Date: 7/31/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-778

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D205-778-011 CHG 001

S 08/12/09

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

P 19/12/09

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

27 S 08/12/09

Ⓢ Ⓟ

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Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D205-778-101

Location:

PPP Rev:

9/7/20 @ SP

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

09/07/21 HJ

MF 09-07-21

Picklist Print

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Work Order ID: 50653

Parent Item: D205-778-011RevB

Parent Item Name: Comfort Seat, LH/RH

Comments:

Start Date: 7/21/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

S D3752-1RevC

Manufactured

No

Each

2.0000

1.0000



Seat Frame

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

46514

2

Each

4.0000

1.0000

S D3755-041RevB

Manufactured

No



Seat Cushion

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

43542

1

44543

3

Each

4.0000

1.0000

S D3756-041RevB

Manufactured

No



Cushion

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

43543

1

44544

3

46514 10/10

43542 10/10

44544 10/10

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Comments:

Start Date: 7/21/09



Required Date: 7/31/09

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D3758-041RevA		Manufactured	No				Each	12.0000	2.0000			
												
Clamp												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	12	
46658	12	

S D3777-041RevA		Manufactured	No				Each	32.0000	2.0000			
												
Clamp												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	32	
46659	32	

S D3800-3-200RevB		Manufactured	No				f	49.7800	2.1053			
												
Hook and Loop Strip (2" Hard)												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	49.78	
43367	0.83	
46686	48.95	

1- Cut to length as per dwg

4x6" PO
25.00 9/7/00

46658 20 PO

46659 20 PO

46686 48.95 PO

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Start Date: 7/21/09

Required Date: 7/31/09

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN525-10R8

Purchased

No

Each

100.0000

8.0000

Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

100

111274

100

Each

53.0000

8.0000

AN970-3

Purchased

No

Washers

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

53

109754

3

111279

50

M111274 6x
M108204 2x 1/9/10

M111279 8x 10

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD10

Purchased

No

Each

993.0000

8.0000



Washer



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

993

105442

95

109059

2

109840

23

110985

202

111279

13

111668

658

1111668 86 10

MS21042L3

Purchased

No

Each

1,642.000

8.0000



Nut



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1642

110844

32

111274

610

111668

1000

1111279 8x 10/17/20 10

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4.0 WEIGHT AND BALANCE

The following is the net weight increase associated with the modification kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-778-011	13.0 lb	±22.0 in	±286 in-lb	47.0 in	611 in-lb
Comfort Seat Kit, LH / RH	5.9 kg	±0.56 m	±3.3 m-kg	1.19 m	7.0 m-kg

5.0 PARTS LIST

Qty -011	Part Number	Description
X	D205-778-011	COMFORT SEAT KIT (FITS LH & RH)
1	D3752-1 ✓	SEAT FRAME
1	D3755-041 ✓	CUSHION
1	D3756-041 ✓	CUSHION
2	D3758-041 ✓	CLAMP ASSEMBLY
*2	D3758-1	CLAMP
*2	D2182B028	RUBBER CUSHION
2	D3777-041 ✓	CLAMP ASSEMBLY
*2	D3777-1	CLAMP
*2	D2182B013	RUBBER CUSHION
4	D3800-3-200-060	HOOK STRIP
8	AN525-10R8 ✓	SCREW
8	AN970-3 ✓	WASHER
8	AN960JD10 ✓	WASHER
8	MS21042L3 ✓	NUT (OR MS21042-3)

* REFERENCE ONLY. PARTS ARE INCLUDED IN ASSEMBLY ABOVE.

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